

2199

HSSE DIN 357

16-18
tpi

M
DIN 13



Tol.
6H



D

P				M		K			N				S		H		
<800	<1.000	<1.200	<1.400	<950	<1.200	<500	<800	<1.400	Al	Cu	Mg/Zn	Plastic	Ni	Ti	50 HRC	55 HRC	60 HRC
●				●		○			○				○		○		
15-25						10-15			10-20								

Vc (m/min). ● Optima / Optimun ○ Alternativo / Alternative



Ø	P	L mm	I mm	mm	d mm
M3,0	0,50	70	22	2,00	2,2
M4,0	0,70	90	25	2,10	2,8
M5,0	0,80	100	28	2,70	3,5
M6,0	1,00	110	32	3,40	4,5
M8,0	1,25	125	40	4,90	6,0
M10,0	1,50	140	45	5,50	7,0
M12,0	1,75	180	50	7,00	9,0

Ø	P	L mm	I mm	mm	d mm
M14,0	2,00	200	56	9,00	11,0
M16,0	2,00	200	63	9,00	12,0
M18,0	2,50	220	63	11,00	14,0
M20,0	2,50	250	70	12,00	16,0
M22,0	2,50	280	80	14,50	18,0
M24,0	3,00	280	80	14,50	18,0